

Work Order ID 55683

Page 1

January 27, 2010 11:26:34 AM

Item ID: D3579-048

Accept



Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 1/27/10 Start Qty: 6.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-127 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D3579	Rev C
-------	-------

100	0.00
-----	------



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 11247

 P/N: 5-01-2M0701
 Possible
supplier: Schoth Safty Products
 Certificate of conformity is required

 10-1-27

 (6)

110	Receive & Inspect for Damage & Mat'l Certs	0.00
-----	--	------



Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

 10-1-27

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------



QC

Memo

0.00

Quality Control

 10-1-26

 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55683

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Item ID: D3579-048

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Revision ID:

Item Name: Shoulder Harness

Stop



Start Date: 1/27/10 Start Qty: 6.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date: Tooling: Date:

Run Start



QC:

Date: SPC (Y/N): Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

0.00

1/27/10/01/01 6

Small Fab

Meme

0.00

Small Fab

Apply Decals as per Dwg 3579 Using 3M Marine Adhesive LAR
5200 BATCH: 112173

3M

140



QC5- Inspect part completeness to step on W/O

0.00

*1/27/10/01/04**6*

QC

Meme

0.00

Quality Control

150

Identify as per dwg & Stock Location: 273

0.00

*10-3-5**6x5*

Packaging

Meme

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Work Order ID 55683

Page 3

January 27, 2010 11:26:34 AM

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Setup Start



Revision ID:

Stop



Item Name: Shoulder Harness

Start Date: 1/27/10 Start Qty: 6.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/03/11 2J

MF 10-3-5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January 27, 2010 11:26:38 AM

Page 1

Work Order ID: 55683



Parent Item: D3579-048



Parent Item Name: Shoulder Harness

Start Date: 1/27/10

Required Date: 2/05/10

Comments: IPP Rev:A New Issue 07-04-27 JLM
IPP Rev:B Added Decals 07-07-06 JLM

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3569-3		Manufactured	No			100	Each	17.0000	6.0000			

Decal

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	<u>Warehouse</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
						<u>Location</u>						
D3569-3		Manufactured	No			Main Warehouse		17				
5-01-2M0701	Purchased	No				ST245		17		MF 10-3-5		
						55395		130	Each	0.0000	6.0000	MF 10-3-5

SHOULDER HARNESS RH

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

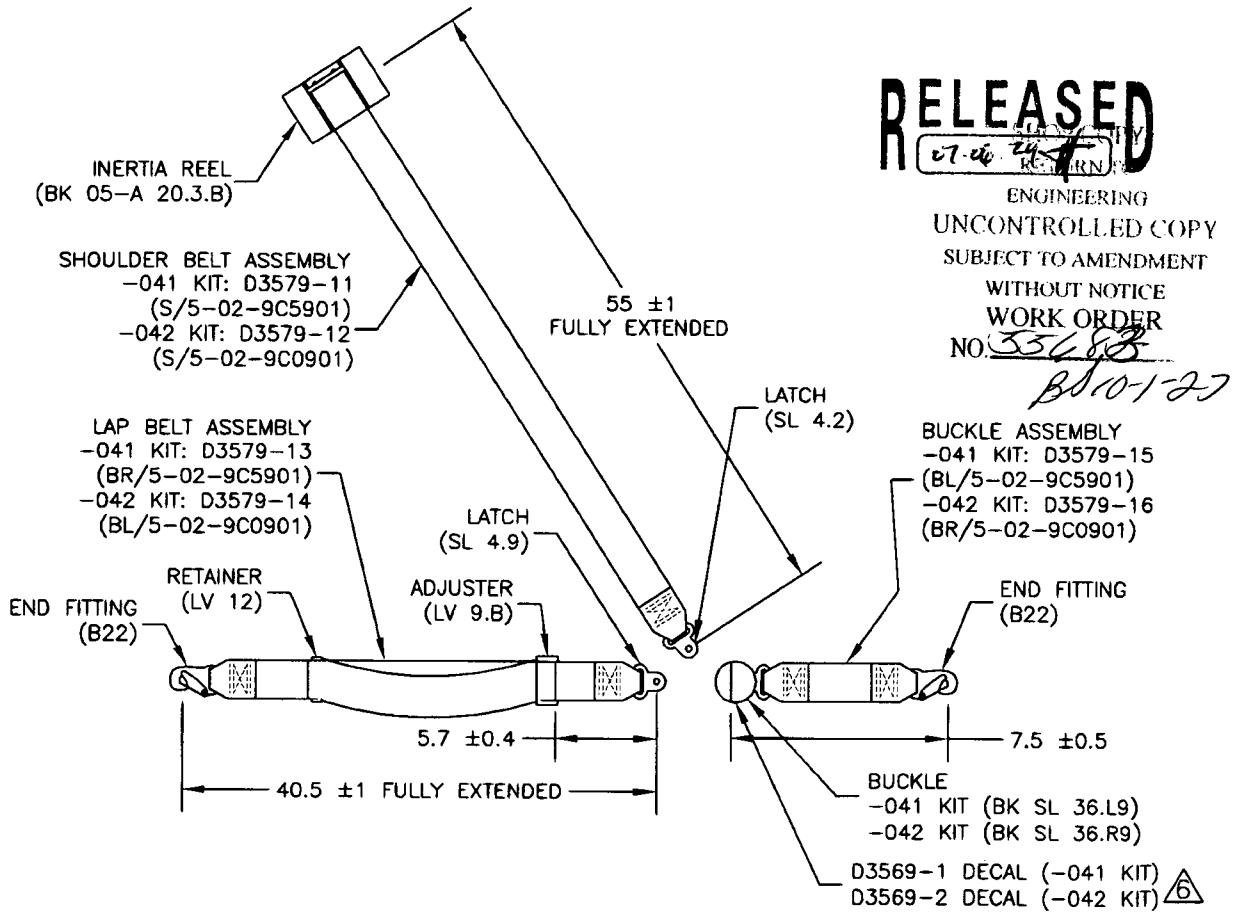
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RP</i>	APPROVED <i>MM</i>	DRAWING NO. D3579	REV. C SHEET 1 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	
B	07.06.01	CHG REEL FOR -045/-046/-047/-048	
C	07.06.27	ADD D3569 DECALS AND NOTE 6	

SPECIFICATION CONTROL DRAWING

**D3579-041 SHOULDER HARNESS (SHOWN)****D3579-042 SHOULDER HARNESS (OPPOSITE)****D3579-041/-042 HARNESS ASSEMBLY NOTES:**

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)
P/N 5-02-9C0901 (D3579-042)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

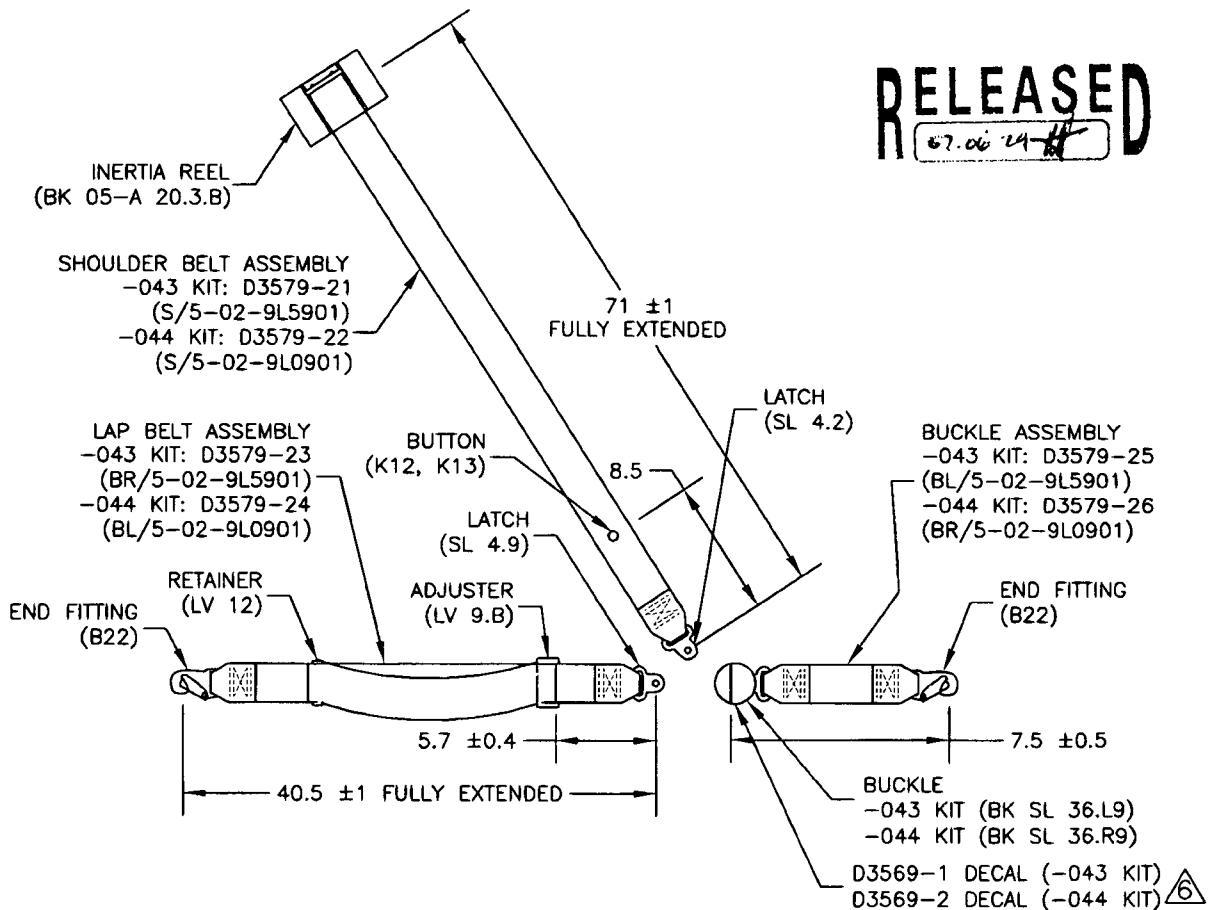
NOTE: Date & initial all entries

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>GP</i>	APPROVED MM	DRAWING NO. D3579	REV. C SHEET 2 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

W/0 55683

SPECIFICATION CONTROL DRAWING



D3579-043 SHOULDER HARNESS (SHOWN)
D3579-044 SHOULDER HARNESS (OPPOSITE)

D3579-043/-044 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9L5901 (D3579-043)
P/N 5-02-9L0901 (D3579-044)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

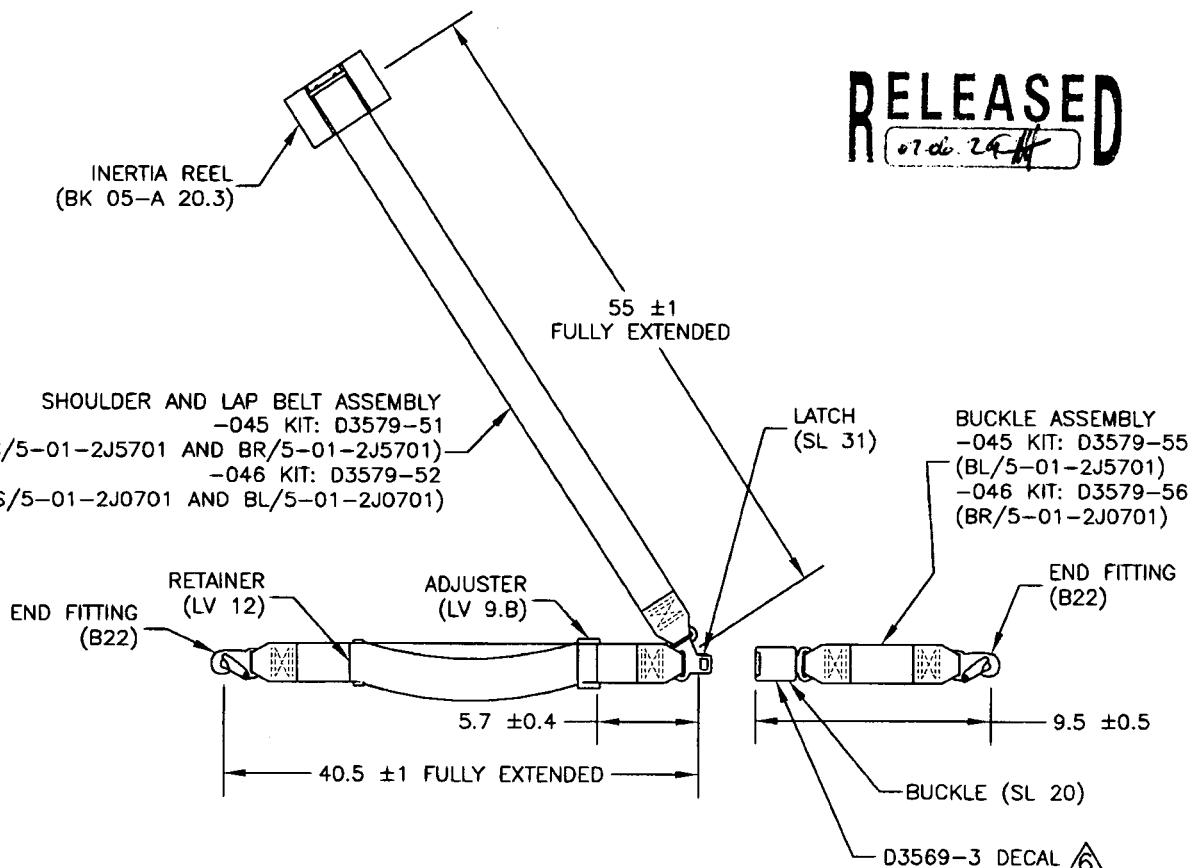
NOTE: Date & initial all entries

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>GP</i>	APPROVED <i>TH</i>	DRAWING NO. D3579	REV. C	SHEET 3 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS	

w/0 35683

SPECIFICATION CONTROL DRAWING



D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045)
P/N 5-01-2J0701 (D3579-046)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

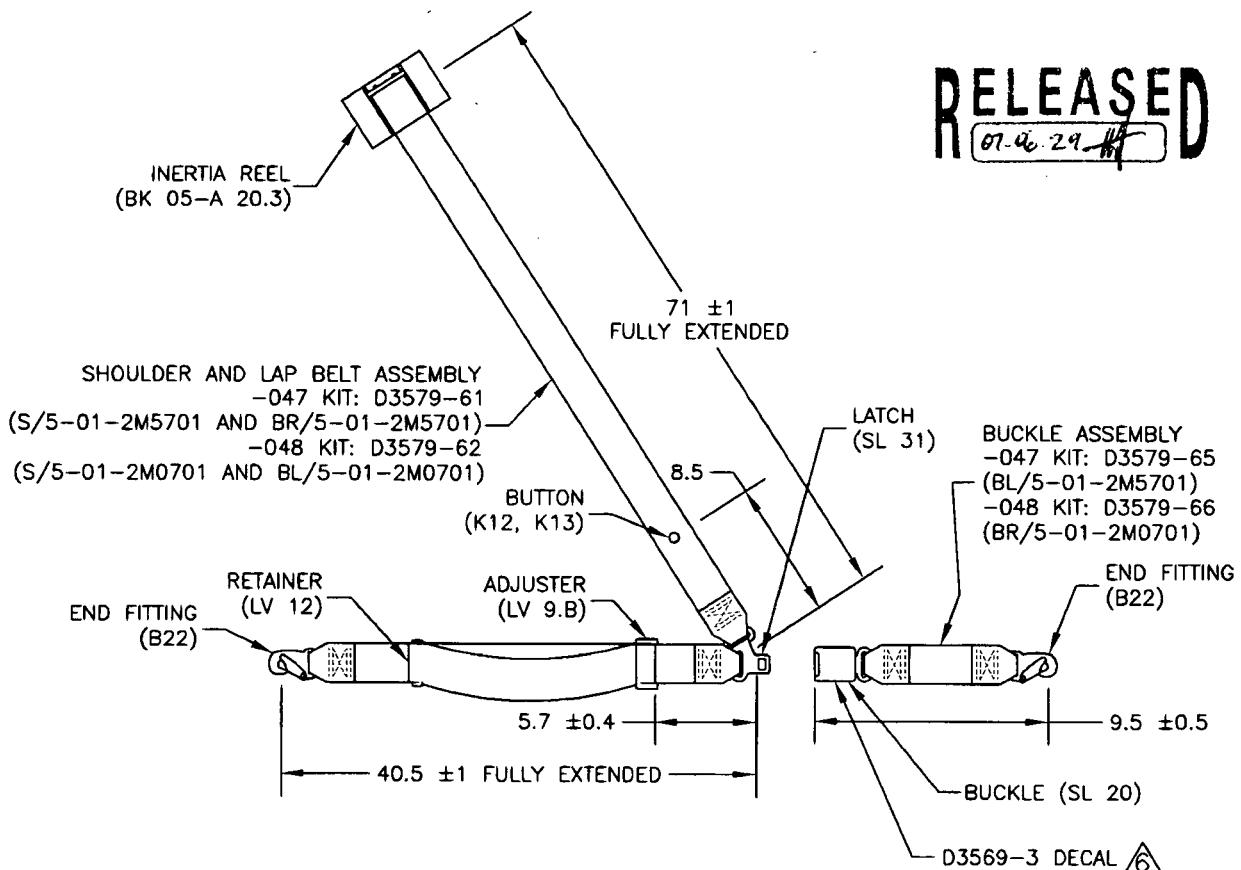
NOTE: Date & initial all entries

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>GP</i>	APPROVED <i>MM</i>	DRAWING NO. D3579	REV. C SHEET 4 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

W/L 55683

SPECIFICATION CONTROL DRAWING



D3579-047 SHOULDER HARNESS (SHOWN)
D3579-048 SHOULDER HARNESS (OPPOSITE)

D3579-047/-048 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2M5701 (D3579-047)
P/N 5-01-2M0701 (D3579-048)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-047/-048"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Packing Slip

17972

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

2/23/2010

Order-

Line

Description

Qty Shipped

DAR10002-1	5-01-2M5701RevA restraint,3-pt,lh,reel,601black,P/N D3579-047 DART AEROSPACE LTD, 613-632-3336 P/N D3579-047	6 ea	<i>5/10/26</i>
DAR10002-2	5-01-2M0701RevA restraint,3-pt,rh,reel,601black,P/N D3579-048 DART AEROSPACE LTD, 613-632-3336 P/N D3579-048	6 ea	<i>5/16/2009</i>

Aircraft SN: N/A

Plating: N/A - Not Applicable
Plating P.O.:
Webbing: 601 Black
** Please ship on FedEx acct# 151793240 **
BAE Commercial Invoice, NAFTA Cert., AES
FAA Form 8130-3 Required
Supply C of C with shipment

PO: PO11247

Notes: DAR10002

Ship Via: Fedex Int'l P1

Tracking #: 793295867563

FOB: Our Plant

Quality Control / Certification of Conformance

17972

BAE SYSTEMS

BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-5200 Fax: 613-632-5246

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Order-

Line

Description

Qty Certified

DAR10002-1	5-01-2M5701RevA restraint,3-pt,lh,reel,601black,P/N D3579-047	6 ea
	DART AEROSPACE LTD, 613-632-3336 P/N D3579-047	
DAR10002-2	5-01-2M5701RevA restraint,3-pt,rh,reel,601black,P/N D3579-048	6 ea
	DART AEROSPACE LTD, 613-632-3336 P/N D3579-048	

Aircraft SN: N/A

6 ea

S
10/27/04

Plating: N/A - Not Applicable

Plating P.O.:

Webbing: 601 Black

** Please ship on FedEx acct# 151793240 **

BAE Commercial Invoice, NAFTA Cert., AES

FAA Form 8130-3 Required

Supply C of C with shipment

PO: PO11247

Notes:

DAR10002

"These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law is prohibited."

Quality Control / Certification of Conformance

17972



BAE Systems Safety Products, Inc.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179

Certificate of Conformance

BAE Systems Safety Products Inc. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality K. W. C. Date 2/19/15

Date of Manufacture 02/15

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

BAE Systems Safety Products Inc.
MATERIAL ACCEPTANCE TAG

Part Number:	5-01-2M0701RevA	Quantity:	6.0
Serial Number:	Date Mfg.: 02/10		
Part Description:	restraint,3-pt,rh,reel,601black,P/N D3579-048		
P.O./W.O. #	DAR10002-2	Cust. PO#:	PO11247
Vendor/Shop:	Shop: SC		
Inspector:	Williams	SSPC	
Date:	2/19/10	Approval	QC 012

S
10/22/10

1. Approving National Aviation Authority/Country:
FAA/UNITED STATES

2.

AUTHORIZED RELEASE CERTIFICATE

FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG

3. Form Tracking Number:

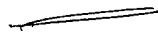
BAE2010-0078

4. Organization Name and Address:

PT 1662CE BAE Systems Safety Products, Inc. 1371 S.W.8th St. Unit # 3 Pompano Beach Fl, 33069

5. Work Order/Contract/Invoice Number:

DAR10002-2

6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1	Restraint,3-pt.,rh,reel,601 black	5-01-2M0701RevA 	N/A	6	Date Mfg.:02/10	NEW

13. Remarks:

EXPORT TO CANADA
TSO-C114

6/20/10
S

14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in a condition for safe operation.
 Non-approved design data specified in Block 13.

19. 14 CFR 43.9 Return to Service Other regulation specified in Block 13

Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

15. Authorized Signature:

17. Name (Typed or Printed):
Anthony B. LaPointe

16. Approval/Authorization No.:
DMIR-511304-CE

18. Date (m/d/y):
FEB 23 2010

20. Authorized Signature:

22. Name (Typed or Printed):

21. Approval/Certificate No.:

23. Date (m/d/y):

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.